RIO TINTO PLC Form 11-K June 29, 2009

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 11-K

(Mark One)

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ANNUAL REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the fiscal year ended December 31, 2008

or

TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the transition period from _____ to _____.

Commission file number 001-10533

A. Full title of the plan and the address of the plan, if different from that of the issuer named below:

U.S. BORAX INC. 401(k) PLAN FOR HOURLY EMPLOYEES

B. Name of the issuer of the securities held pursuant to the plan and the address of its principal executive office:

Rio Tinto plc 5 Aldermanbury Square London EC2V 7HR United Kingdom U.S. BORAX INC. 401(k) PLAN FOR HOURLY EMPLOYEES

Financial Statements and Supplemental Schedule

As of December 31, 2008 and 2007 and for the Year Ended December 31, 2008

Together with Report of Independent Registered Public Accounting Firm

U.S. BORAX INC. 401(k) PLAN FOR HOURLY EMPLOYEES Table of Contents

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All other schedules required by Section 2520.103-10 of the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974 have been omitted because they are not applicable to the U.S. Borax Inc. 401(k) Plan for Hourly Employees.

REPORT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM

Plan Administrator U.S. Borax Inc. 401(k) Plan for Hourly Employees

We have audited the accompanying statements of assets available for benefits of the U.S. Borax Inc. 401(k) Plan for Hourly Employees (the Plan) as of December 31, 2008 and 2007, and the related statement of changes in assets available for benefits for the year ended December 31, 2008. These financial statements are the responsibility of the Plan's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audits to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes consideration of internal control over financial reporting as a basis for designing audit procedures that are appropriate in the circumstances, but not for the purpose of expressing an opinion on the effectiveness of the Plan's internal control over financial reporting. Accordingly, we express no such opinion. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the assets available for benefits of the U.S. Borax Inc. 401(k) Plan for Hourly Employees as of December 31, 2008 and 2007, and the changes in assets available for benefits for the year ended December 31, 2008, in conformity with U.S. generally accepted accounting principles.

Our audits of the financial statements were performed for the purpose of forming an opinion on the basic financial statements taken as a whole. The supplemental Schedule of Assets (Held at End of Year) as of December 31, 2008 is presented for the purpose of additional analysis and is not a required part of the basic financial statements, but is supplementary information required by the United States Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974. The supplemental schedule is the responsibility of the Plan's management and has been subjected to the auditing procedures applied in the audit of the basic financial statements and, in our opinion, is fairly stated in all material respects in relation to the basic financial statements taken as a whole.

/s/ Tanner LC

Salt Lake City, Utah June 26, 2009 2

U.S. BORAX INC. 401(K) PLAN FOR HOURLY EMPLOYEES Statements of Assets Available for Benefits

		December 31,
Assets	2008	2007
Investments (at fair value)	\$32,432,468	\$43,276,888
Total assets	32,432,468	43,276,888
Assets available for benefits (at fair value)	32,432,468	43,276,888
Adjustment from fair value to contract value for fully benefit-responsive investment contracts	1,422,884	160,708
Assets available for benefits	\$33,855,352	\$43,437,596

See accompanying notes to financial	3
statements.	

U.S. BORAX INC. 401(K) PLAN FOR HOURLY EMPLOYEES Statement of Changes in Assets Available for Benefits

Year Ended December 31, 2008

Contributions:	
Employee	\$ 2,394,159
Employer	356,683
Total contributions	2,750,842
Investment income (loss):	
Net depreciation in fair value of investments	(11,459,890)
Interest and dividends	1,586,263
Total investment loss, net	(9,873,627)
Deductions from assets attributed to:	
Transfers to the Rio Tinto America Inc. Savings Plan	534,580
Benefits paid to participants	1,924,826
Administrative expenses	53
Total deductions	2,459,459
Decrease in assets available for benefits	(9,582,244)
Assets available for benefits:	
Beginning of year	43,437,596
End of year	\$ 33,855,352

See accompanying notes to financial 4 statements.

1. Description of the Plan	The following brief description of the U.S. Borax Inc. 401(k) Plan for Hourly Employees (the Plan) is provided for general information purposes only. Participants should refer to the plan document and summary plan description for more complete
	information.
	General The Plan is a defined contribution plan covering full-time hourly employees who are represented by or included in a collective bargaining unit of U.S. Borax Inc. and its affiliates (collectively, the "Company" or the "Employer"), as defined in the plan document. U.S. Borax Inc. is an indirect, wholly-owned subsidiary of Rio Tinto America Inc., which is an indirect, wholly-owned subsidiary of Rio Tinto plc (the Parent). The Plan is intended to be a qualified retirement plan under the Internal Revenue Code (IRC) and is subject to the provisions of the Employee Retirement Income Security Act of 1974 (ERISA), as amended.
	Eligible employees who are represented by Local 30-International Longshoremen's and Warehousemen's Union (Boron hourly employees) can participate in the Plan immediately after completing sixty days of continuous service.
	Eligible employees who are represented by Local 20A-International Longshoremen's and Warehousemen's Union (Wilmington hourly employees) can participate in the Plan immediately upon employment.
	Contributions Each year participants may elect under a salary reduction agreement to contribute to the Plan. Contributions are limited by the IRC, which established a maximum contribution of \$15,500 for the year ended December 31, 2008. Participant contributions are recorded in the period during which the amounts are withheld from participant earnings. Participants may also contribute amounts representing distributions from other qualified defined benefit or defined contribution plans.
	Boron hourly employees can contribute an amount not less than 1% and not more than 30% of their eligible compensation on a before-tax basis through payroll deductions. Participants may also elect to make an after-tax contribution not less than 1%

and not more than 30% of their eligible compensation. Total before-tax and after-tax contributions cannot exceed 30% of each participant's eligible compensation.

 Description of the Plan Continued 	Contributions – Continued The Company matches the Boron participants' contributions to the Plan at 30%, up to the first 5% of their eligible compensation. Matching contributions are recorded on the date the related participant contributions are withheld.
	Wilmington hourly employees can contribute an amount not less than 1% and not more than 15% of their eligible compensation on a before-tax basis through payroll deductions. Participants may also elect to make an after-tax contribution not less than 1% and not more than 15% of their eligible compensation. Total before-tax and after-tax contributions cannot exceed 15% of each participant's eligible compensation.
	The Company matches the Wilmington participants' contributions to the Plan at 35%, up to the first 5% of their eligible compensation. Matching contributions are recorded on the date the related participant contributions are withheld.
	Participant Accounts Individual accounts are maintained for each Plan participant. Each participant's account is credited with the participant's contributions, the Company's matching contributions, and an allocation of the Plan's earnings, and is charged with withdrawals and an allocation of the Plan's losses and administrative expenses. Allocations are based on participant earnings or account balances, as defined. The benefit to which a participant is entitled is the benefit that can be provided from the participant's vested account.
	Participant-Directed Options for Investments Participants direct the investment of their contributions and the Company matching contributions into various investment options offered by the Plan. Investment options include mutual funds, a common/collective trust, common stock of the Parent in the form of American Depositary Receipts (ADRs), and a stable value fund consisting of a money market fund, a common/collective trust and synthetic guaranteed investment contracts.
	Vesting Participants are immediately vested in their contributions and Company matching contributions plus actual earnings thereon.

1. Description of the Plan Continued	Payment of Benefits On termination of service due to death, disability, or retirement, participants or their beneficiaries may elect to receive lump-sum distributions or annual, semi-annual, quarterly or monthly installments in amounts equal to the value of the participants' vested interests in their accounts. Under certain circumstances, participants may withdraw their contributions prior to the occurrence of these events.	
	Transfers Along with the Plan, the Company employees also participate in another 401(k) plan that covers employees not represented by a collective bargaining unit (union). If employees are changed from union to non-union status during the year, their account balances are transferred from this Plan to the non-union plan. For the year ended December 31, 2008, transfers to the Rio Tinto America Inc. Savings Plan totaled \$534,580.	
2. Summary of Significant Accounting Policies	Basis of Presentation The financial statements of the Plan have been prepared on the accrual basis of accounting. Use of Estimates The preparation of the Plan's financial statements in conformity with U.S. generally accepted accounting principles requires Plan management to make estimates and assumptions that affect the reported amounts of assets available for benefits at the date of the financial statements, the changes in assets available for benefits during the reporting period and, when applicable, the disclosures of contingent assets and liabilities at the date of the financial statements. Actual results could differ from those estimates.	
	Financial Accounting Standards Board Staff Position As described in Financial Accounting Standards Board (FASB) Staff Position, FSP AAG INV-1 and SOP 94-4-1, Reporting of Fully Benefit-Responsive Investment Contracts Held by Certain Investment Companies Subject to the AICPA Investment Company Guide and Defined-Contribution Health and Welfare and Pension Plans (the FSP), investment contracts held by a defined-contribution plan are required to be reported at fair	

value. However, contract value is the relevant measurement

attribute for that portion of the assets available for benefits of a defined-contribution plan attributable to fully

2. Summary of Significant Accounting Policies Continued

Financial Accounting Standards Board Staff Position - Continued

benefit-responsive investment contracts because contract value is the amount participants would receive if they were to initiate permitted transactions under the terms of the plan. As required by the FSP, the Statement of Assets Available for Benefits presents the fair value of the investment contracts as well as the adjustment of the fully benefit-responsive investment contracts from fair value to contract value. The Statement of Changes in Assets Available for Benefits is prepared on a contract value basis.

Risks and Uncertainties

The Plan provides for investments in securities that are exposed to various risks, such as interest rate, currency exchange rate, credit and overall market fluctuation. Due to the level of risk associated with certain investment securities, it is reasonably possible that changes in the values of investment securities will occur in the near term and that such changes could materially affect participants' account balances and the amounts reported in the statements of assets available for benefits.

During 2008 and as of the date of the accompanying independent auditors' report, the world's economic and financial markets have experienced significant instability and illiquidity. These developments have impacted the fair values of many of the Plan's investments.

Investment Valuation and Income Recognition

The Plan's investments in mutual funds are valued at quoted market prices, which represent the net asset value of units held by the Plan at year end. Plan investments in common stock are stated at fair value based on quoted market prices. The Plan's interest in the Dwight Stable Value Fund is valued based upon the market value of the underlying securities at quoted market value or quoted share prices. Participant loans are valued at their outstanding balances, which approximate fair value.

Purchases and sales of securities are recorded on a trade-date basis. Interest income is recorded on an accrual basis. Dividends are recorded on the ex-dividend date.

2. Summary of Significant Accounting Policies Continued	Investment Valuation and Income Recognition - Continued The net depreciation in the fair value of investments, which includes realized gains (losses) and unrealized appreciation (depreciation) on those investments, is shown in the statement of changes in assets available for benefits of the Plan, and totaled (\$11,459,890) for the year ended December 31, 2008. Payments of Benefits Benefit payments are recorded when paid by the Plan.	
	Administrative Expenses The Company pays the majority of costs and expenses incurred in administering the Plan. The Company provides accounting and other services for the Plan at no cost to the Plan.	
	The Plan has several fund managers that manage the investments held by the Plan. Fees for investment fund management services are included as a reduction of the return earned on each fund. In addition, during the year ended December 31, 2008, the Company paid all investment consulting fees related to these investment funds.	
	Transaction costs associated with the purchase or sale of Rio Tinto plc ADRs are paid by the participants.	
	Participant Loans Participants may borrow from the Plan up to a maximum of \$50,000 or 50% of their account balances, whichever is less. Each loan is secured by the balance in the participant's account and bears interest at a rate commensurate with prevailing rates at the time funds are borrowed, as determined by the Plan Administrator. Loans originated during the year ended December 31, 2008 have interest rates set at prime plus one percent, and are reset quarterly.	
3. Fully Benefit Responsive Investment	The Plan's investments include the Dwight Stable Value Fund. The Dwight Stable Value Fund is invested in the following:	
Contracts	A money market fund (TBC Pooled Employee Daily Liquidity Fund);	

3. Fully Benefit Responsive Investment	A fully benefit-responsive common/collective trust (the SEI Stable Asset Fund); and
Contracts Continued	 Fully benefit-responsive synthetic guaranteed investment contracts (GICs) as follows: a. Synthetic GIC, Dwight Managed Target 2, no specified maturity date, 4.24%; b. Synthetic GIC, Dwight Managed Target 5, no specified maturity date, 4.24%; c. Synthetic GIC, Dwight Managed Target 2, no specified maturity date, 4.18%; d. Synthetic GIC, Dwight Managed Target 5, no specified maturity date, 4.18% e. Synthetic GIC, Dwight Intermediate Core Plus Fund, no specified maturity date, 4.24%; and f. Synthetic GIC, Dwight Intermediate Core Plus Fund, no specified maturity date, 4.18%.
	Synthetic GICs provide for a guaranteed return on principal over a specified period of time through fully benefit-responsive wrap contracts, issued by a third party, which are secured by underlying assets. The Plan's wrap contracts have credit ratings ranging from AA+ to AAA. The assets underlying the wrap contracts include diversified bond portfolios. These bond portfolios include investments in securities with contractual cash flows, such as asset backed securities, collateralized mortgage obligations and commercial mortgage backed securities, including securities backed by subprime mortgage loans. The value, liquidity and related income of these securities are sensitive to changes in economic conditions, including real estate value, delinquencies or defaults, or both, and may be adversely affected by shifts in the market's

The crediting interest rates of the contracts are based on agreed-upon formulas with the issuing third-party, as defined in the contract agreement, but cannot be less than zero. The contract or crediting interest rates for the GICs are typically reset quarterly and are based on capital market developments, the performance of the assets backing the contract, and the expected and actual contributions and withdrawals of all of the plans participating in the contract. These contracts typically provide that realized and unrealized gains and losses on the

perception of the issuers and changes in interest rates.

underlying assets are not reflected immediately in the assets of the fund. Realized and unrealized gains and losses are amortized, usually over the time to maturity or the duration of the underlying investments, through adjustments to the future interest crediting rate. Additional inputs used to determine the crediting interest rates include each contract's portfolio market value, current yield-to-date maturity, duration, and market value relative to contract value.

3. Fully Benefit Responsive Investment Contracts Continued

The fair value of the investment contracts relative to the contract value are reflected in the statements of assets available for benefits as "adjustment from fair value to contract value for fully benefit-responsive investment contracts" (adjustment). If the adjustment is positive, this indicates that the contract value is greater than the fair value. The embedded losses will be amortized in the future through a lower interest crediting rate than would otherwise be the case. If the adjustment is negative, this indicates that the contract value is less than the fair value. The embedded gains will cause the future interest crediting rate to be higher than it otherwise would have been. A positive adjustment is reflected in the Plan's statements of assets available for benefits as of December 31, 2008 and 2007 in the amounts of \$1,422,884 and \$160,708, respectively.

These wrap contracts provide benefit withdrawals and investment exchanges at the full contract value of the synthetic contracts (principal plus accrued interest) notwithstanding the actual market value of the underlying investments (fair value plus accrued interest). There are no reserves against contract value for credit risk of the contract issuer or otherwise.

Certain events may limit the ability of the Plan to transact at contract value with the issuer of fully benefit-responsive investment contracts. Such events include the following: (1) amendments to the Plan documents (including complete or partial plan termination or merger with another plan), (2) bankruptcy of the Company or other Company events (for example, divestiture or spin-off of a subsidiary) that cause a significant withdrawal from the Plan, or (3) the failure of the trust to qualify for exemption from federal income taxes or any required prohibited transaction exemption under ERISA, as amended. The Plan Administrator does not believe that the occurrence of any such event, which would limit the Plan's ability to transact at contract value with participants, is probable. The contracts provide that withdrawals associated with certain events which are not in the ordinary course of fund operations, and are determined by the issuer to have a material adverse effect on the issuer's financial interest, may be paid at other than contract value.

3. Fully Benefit Responsive Investment Contracts Continued	Absent the events described in the preceding paragraph, the synthetic guaranteed investment contracts do not permit the issuers to terminate the agreements prior to the scheduled maturity dates. Average duration for all investment contracts was 2.36 and 2.92 years at December 31, 2008 and 2007, respectively. Average yield data for all fully benefit-responsive investment contracts for the years ended December 31, 2008 and 2007 was as follows:			
		Average Yields	2008	2007
		Based on actual earnings	4.50%	5.68%
		Based on interest rate credited to participants	3.59%	4.82%
4. Related Party Transactions	Certain Plan investments are managed by Putnam Investments, the Plan trustee, therefore, these transactions are exempt party-in-interest transactions. Transaction fees paid by the Plan for investment management services were included as a reduction of the return earned on each fund. Transactions associated with Rio Tinto plc ADRs are considered exempt party-in-interest transactions because Rio Tinto plc is the parent of the Company. As of December 31, 2008 and 2007, the Plan held 13,402 and 11,351 shares, respectively, of common stock of Rio Tinto plc. During the year ended December 31, 2008, the Plan recorded dividend income of \$66,145 related to this stock.			
As of December 31, 2008 and 2007, the Plan held loans from participants totaling \$2,709,715 and \$2,704,260, respectively. Loans to participants, at cost, which approximates fair value, are at interest rates ranging from 5.00% to 9.50% and maturities ranging from 2009 to 2021.				
5. Global Securities Lending Program	Company So (the Fund),	articipates in the State Street Bank a &P 500 Flagship Securities Lending Serie a common/collective trust. The Fund ective investment funds that participate in	es C Fund invests in	

Street Global Securities Lending Program (Lending Funds). Under the State Street Global Securities Lending Program, securities held by Lending Funds are loaned by State Street Bank, as agent, to certain brokers and other financial institutions (the Borrowers).

5. Global Securities Lending Program Continued

The Borrowers provide cash, securities, or letters of credit as collateral against loans in an amount at least equal to 100% of the fair value of the loaned securities. The Borrowers are required to maintain the collateral at not less than 100% of the fair value of the loaned securities. Cash collateral provided by the Borrowers may be invested in State Street Bank and Trust Company Collateral Funds (Cash Collateral Funds). The Lending Funds invested cash provided by the Borrowers into the State Street Bank and Trust Company Quality Trust for SSgA Funds.

Risks and Indemnification

State Street Bank, as lending agent, indemnifies Lending Funds for replacement of any loaned securities (or, in certain circumstances, return of equivalent cash value) due to Borrower default on a security loan. Lending Fund participants, however, bear the risk of loss with respect to the investment of collateral.

Withdrawal Safeguards

From time to time, the Trustee of the Lending Funds may exercise its rights in order to protect all participants in the State Street Bank securities lending funds. In an effort to better ensure safety of principal and better maintain adequate liquidity, as well as achieve favorable returns for all securities lending program participants, State Street Bank has temporarily implemented withdrawal safeguards on full or partial redemptions from certain securities lending funds.

The objective of these withdrawal safeguards is to protect the interest of all participants, while providing the maximum level of liquidity that can be prudently made available to all participants. These withdrawal safeguards permit redemptions resulting from ordinary course activity, subject to certain thresholds. Ordinary course activity also may include periodic participant rebalancing of their investment portfolio between Lending Funds and other State Street Bank collective investment funds. Requests for redemptions above these withdrawal safeguards may result in proceeds consisting of cash, units of other State Street Bank collective investment funds, units of Cash Collateral Funds that will be converted into units of a liquidating trust, or a combination thereof. The Trustee continues to monitor market conditions and evaluates the need for withdrawal safeguards, as appropriate.

5. Global Securities Lending Program Continued Investment in Cash Collateral Fund Valuation

Management of the Lending Funds regularly reviews the performance of the Cash Collateral Funds and the variation between their per unit fair values and \$1.00. The Cash Collateral Funds primarily utilize quotations from independent pricing services, quotations from bond dealers and information with respect to bond and note transactions ("pricing service information") to determine the fair value of its investments. Such pricing service information may also consist of quotations derived from valuation models or matrix pricing. As of December 31, 2008, the per unit fair value was \$0.93 for the State Street Bank and Trust Company Quality Trust for SSgA Funds.

For the purposes of determining transaction price for issuances and redemptions of Lending Fund units, management of the Lending Funds also evaluates additional inputs to the fair value of the Lending Funds' investments in the Cash Collateral Funds, including among other things current market conditions, credit quality, liquidity of the Cash Collateral Funds and the assessed probability of incurring a realized loss on Cash Collateral Fund Assets. Additionally, management of the Lending Funds evaluates the qualitative aspects of the State Street Global Securities Lending Program, including the historical performance of State Street Bank as lending agent, the Cash Collateral Funds' investment strategy and past performance, and the expected continuing transactions price of the Cash Collateral Funds at \$1.00 per unit.

Accordingly, for purposes of calculating the transaction price of the Lending Funds, management of the Lending Funds has valued its investments in Cash Collateral Funds at their per unit transaction price of \$1.00. Management of the Lending Funds will continue to review the Lending Funds participation in the State Street Global Securities Lending Program, including the appropriateness of the fair value of the Lending Funds' investments in the Cash Collateral Funds at \$1.00 per unit for transaction purposes or, alternatively, at a lower per unit fair value.

6. Investments The Plan's investments, stated at fair value, that represent five percent or more of the Plan's assets available for benefits as of December 31, 2008 and 2007 are as follows:

	2008		2007
\$	1 650 587	\$	66,119
Ψ		Ψ	7,047,256
v	0,919,170		7,017,200
)	4,461,825		4,623,003
	, ,		, ,
	4,304,594		4,460,719
\$	17,366,176	\$	16,197,097
	2,709,715		2,726,590
	2,575,527		4,935,589
	2,065,159		3,565,154
	-		2,977,966
	-		4,766,255
	\$ y \$	\$ 1,650,587 6,949,170 y 4,461,825 4,304,594 \$ 17,366,176 2,709,715 2,575,527	\$ 1,650,587 \$ 6,949,170 y 4,461,825 4,304,594 \$ 17,366,176 \$ 2,709,715 2,575,527

During the year ended December 31, 2008, the Plan's investments (including gains and losses on investments bought and sold, as well as held during the year) depreciated in value as follows:

Mutual Funds	\$ (6,857,187)
Common Stock	(3,841,552)
Common/collective trusts	(761,151)
Net depreciation	\$ (11,459,890)

Effective January 1, 2008, the Plan adopted Statement of Financial Accounting Standards (SFAS) No. 157, Fair Value Measurements. SFAS No. 157 defines fair value as the price

that would be received to sell an asset or paid to transfer a liability in the principal market for the asset or liability or, in the absence of a principal market, the most advantageous market for the asset or liability, in an orderly transaction between market participants at the measurement date.

6. Investments Continued	ntinuedinstruments measured at fair value that distinguishes between assumptions based on market data (observable inputs) and the Plan's assumptions (unobservable inputs). The hierarchy consists of three levels:Level 1: Quoted prices (unadjusted) in active markets that are 							
quoted on active markets, but corroborated by market data.Level 3: Inputs are unobservable inputs for the asset that are supported by little or no market activity and that are significant to the fair value of the underlying asset.The following table summarizes the Plan's financial instruments measured at fair value on a recurring basis in accordance with SFAS No. 157 as of December 31, 2008:								
	Description]	Level 1		Level 2	Level 3		Total
	Money market fund	\$	1,652,597	\$	- \$	-	\$	1,652,597
	Common collective trusts		6,279,325		1,742,672	107,203		8,129,200
	Mutual funds		9,982,922		-	-		9,982,922
	Synthetic guaranteed							
	investment contracts		716,698		7,529,635	520,086		8,766,419
	Common stock		1,191,615		-	-		1,191,615
	Participant loans		-		-	2,709,715		2,709,715
		\$	19,823,157	\$	9,272,307 \$	3,337,004	\$	32,432,468

The following is a reconciliation of the investments in which significant unobservable inputs (Level 3) were used in determining fair value:

Common Collective Trusts and Synthetic Guaranteed Investment Contracts

Beginning	Net realized	Net	Net transfers	Ending		
balance as of	gain/(loss)	purchases/	in and/or out	balance as of		
January 1, 2008	and	sales	of Level 3	December 31, 2008		
-	depreciation					
\$ 1,179,644	\$ (155,287)	\$ (308,369)	\$ (88,699)	\$ 627,289		

	Participant Loans		Amount
	Beginning balance January 1, 2008		
	Issuances		
	Repayments and settlements		
	Ending Balance, December 31, 2008	\$	2,709,715
	No adjustments were required to be made to the financial statements as a result of adopting SFAS No. 157.		
7. Plan Termination	Although it has not expressed any intention to do so, the Company has the right under the Plan to discontinue its contributions at any time and to terminate the Plan subject to the provisions set forth in ERISA.		

8. Income Tax Status	The Internal Revenue Service has determined and informed the Company by a letter dated August 27, 2003, that the Plan and related trust were designed in accordance with the applicable requirements of the Internal Revenue Code. The Plan has been amended since receiving the determination letter; however, the Plan Administrator and the Plan's legal counsel believe that the Plan is currently designed and being operated in compliance with the applicable requirements of the Internal Revenue Code. Therefore, no provision for income taxes has been included in the Plan's financial statements.							
9. Reconciliation of Financial		ng is a reconciliation of assets available ancial statements to the Form 5500 as (
Statements to Form 5500	31:							
Form 5500				2008		2007		
		Assets available for benefits as	¢	22.055.252	¢	12 127 506		
		presented in the financial statements Adjustment from contract value to	\$	33,855,352	\$	43,437,596		
		fair value for fully benefit-responsive						
		investment contracts		(1,422,884)		(160,708)		
		Assets available for benefits as						
		presented in Form 5500	\$	32,432,468	\$	43,276,888		

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U.S. BORAX INC. 401(K) PLAN FOR HOURLY EMPLOYEES Employer Identification Number: 98-0047580 Plan Number: 007 Schedule H, Part IV, Line 4i Schedule of Assets (Held at End of Year)

December	31,	2008
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(a) Party in Interest	(b) Identity of Issue	(c) Description of Investment	Number of Units	(d) Cost	(e) Current Value
		Money Market Fund:			
		TBC Pooled Employee Daily			
	Mellon Bank	Liquidity Fund	1,650,587	** \$	1,650,587
		Common/Collective Trusts:			
	SEI Investments	SEI Stable Asset Fund	6,949,170	**	6,949,170
	State Street Bank and Trust Company	State Street Bank and Trust Company S&P 500 Flagship Securities			
		Lending Series C Fund	71,168	**	1,180,030
		Total			
		Common/Collective Trusts			8,129,200
		Mutual Funds:			
	Dodge and Cox	Dodge and Cox Stock Fund	34,631	**	2,575,527
	Harbor	Harbor Capital Appreciation Fund	88,633	**	2,065,159
	PIMCO	PIMCO Total Return Fund	160,712	**	1,629,621
	Artisan	Artisan Mid Cap Fund	83,257	**	1,416,202
		American Funds EuroPacific Growth			
*	Putnam	Fund	24,026	**	671,527
		Blackrock Small Capital Growth			
	Blackrock	Equity Fund	31,365		454,161
	Dodge and Cox	Dodge and Cox International Fund	19,448	**	425,915
	UAM Trust				
	Company	UAM/ICM Small Company Fund	20,685	**	382,257
		Wells Fargo Advantage C&B Mid			
	Wells Fargo	Cap Fund	33,059	**	347,782
*	Putnam	JP Morgan Investor Balance Fund	1,561	**	14,771
		Total Mutual			
		Funds			9,982,922

* denotes a party-in-interest as defined by ERISA

** not required as investments are participant directed

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See accompanying report of independent registered public accounting firm.

U.S. BORAX INC. 401(K) PLAN FOR HOURLY EMPLOYEES Employer Identification Number: 98-0047580 Plan Number: 007 Schedule H, Part IV, Line 4i Schedule of Assets (Held at End of Year)

December 31, 2008

(a) Party in	(b)	(c)	Number of		(e) Current
Interest	Identity of Issue	Description of Investment	Units	Cost	Value
		Synthetic Guaranteed Investment Contracts:			
		Synthetic GIC, Dwight Managed			
	Monumental Life Insurance Company	Target 2, no specified maturity date, 4.24%	152,735	** \$	2,542,812
	Monumental Life Insurance Company	Synthetic GIC, Dwight Managed Target 5, no specified maturity date, 4.24%	66,008	**	1,147,035
	Monumental Life Insurance Company	Synthetic GIC, Dwight Intermediate Core Plus,	00,000		1,147,055
		no specified maturity date, 4.24%	54,005	**	771,978
		Synthetic GIC, Dwight Managed			
	State Street Bank	Target 2, no specified maturity date,	146.000	ate ate	0 105 550
	and Trust Company	4.18% Synthetic GIC, Dwight Managed	146,292	**	2,435,550
	State Street Bank and Trust Company State Street Bank and Trust Company	Target 5, no specified maturity date, 4.18% Synthetic GIC, Dwight Intermediate Core Plus,	63,132	**	1,097,066
	and Trust Company	no specified maturity date, 4.18%	54,005	**	771,978
		Total Synthetic Guaranteed Investment Contracts			8,766,419
		Common Stock:			
*	Rio Tinto plc ADRs	Common Stock	13,402	**	1,191,615
	100 1000 pro 10210		10,102		1,171,010
*	Various participants	Participant loans (maturing 2009 to 2021 at interest rates			
		ranging from 5.0% to 9.5%)	359	**	2,709,715
*	Putnam	Pending Account		**	2,010
		Total			
		Investments		\$	32,432,468

* denotes a party-in-interest as defined by ERISA ** not required as investments are participant directed

See accompanying report of independent registered public accounting firm.

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SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the trustees (or other persons who administer the employee benefit plan) have duly caused this annual report to be signed on its behalf by the undersigned hereunto duly authorized.

U.S. BORAX INC. 401(k) PLAN FOR HOURLY EMPLOYEES

/s/ Chad Anderson Name: Chad Anderson General Manager Human Resources Americas - Rio Tinto Minerals Rio Tinto America Benefits Compliance Committee

Date: June 29, 2009

By:

EXHIBIT INDEX

Exhibit Number Document

23.1 Consent of Independent Registered Public Accounting Firm