

RIVIERA TOOL CO  
Form SC 13G/A  
July 25, 2003

**UNITED STATES  
SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549**

**SCHEDULE 13G  
Under the Securities Exchange Act of 1934  
(Amendment No. 3)\***

**Riviera Tool Company**

(Name of Issuer)

**Common Stock - No Par Value**

(Title of Class of Securities)

**769648 10 6**

(CUSIP Number)

**July 16, 2003**

(Date of Event Which Requires Filing of this Statement)

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

- Rule 13d-1(b)  
 Rule 13d-1(c)  
 Rule 13d-1(d)

\*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

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SCHEDULE 13G

CUSIP No. 769648 10 6

1. Names of Reporting Persons.  
Alan Wayne Weber  
I.R.S. Identification Nos. of above persons (entities only).

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2. Check the Appropriate Box if a Member of a Group (See Instructions)  
(a)  
(b)
- 

3. SEC Use Only

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4. Citizenship or Place of Organization  
United States
- 

Number of  
Shares  
Beneficially  
Owned by  
Each  
Reporting  
Person With

5. Sole Voting Power: -0-

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6. Shared Voting Power: 117,475

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7. Sole Dispositive Power: -0-

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8. Shared Dispositive Power: 117,475

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9. Aggregate Amount Beneficially Owned by Each Reporting Person  
117,475
- 

10. Check if the Aggregate Amount in Row (9) Excludes Certain Shares [  ]
- 

11. Percent of Class Represented by Amount in Row (9)  
3.5%
- 

12. Type of Reporting Person (See Instructions)  
IN
- 

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SCHEDULE 13G

CUSIP No. 769648 10 6

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1. Names of Reporting Persons.  
JB Capital Partners, L.P.  
I.R.S. Identification Nos. of above persons (entities only).  
13-3726439
- 

2. Check the Appropriate Box if a Member of a Group (See Instructions)  
(a)  
(b)
- 

3. SEC Use Only

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4. Citizenship or Place of Organization

Delaware

Number of Shares Beneficially Owned by Each Reporting Person With	5. Sole Voting Power: -0-
	6. Shared Voting Power: 117,475
	7. Sole Dispositive Power: -0-
	8. Shared Dispositive Power: 117,475
9. Aggregate Amount Beneficially Owned by Each Reporting Person	117,475
10. Check if the Aggregate Amount in Row (9) Excludes Certain Shares [ ]	
11. Percent of Class Represented by Amount in Row (9)	3.5%
12. Type of Reporting Person (See Instructions)	PN

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SCHEDULE 13G

**Item 1. (a) Name of Issuer**

Riviera Tool Company

**Item 1. (b) Address of Issuer's Principal Executive Offices**

5460 Executive Parkway S.E., Grand Rapids, Michigan 49512

**Item 2. (a) Name of Person Filing**

This statement is filed by:

- (i) Alan W. Weber, a United States citizen ("Weber"); and
- (ii) JB Capital Partners, L.P., a Delaware limited partnership ("JB Capital")

**Item 2. (b) Address of Principal Business Office or, if none, Residence**

23 Berkley Lane, Rye Brook, New York 10573

**Item 2. (c) Citizenship**

See Item 2(a)

**Item 2. (d) Title of Class of Securities**

Common Stock - No Par Value(the "Security")

**Item 2. (e) CUSIP Number**

7696483 10 6

**Item 3. If this statement is filed pursuant to Rule 13d-1(b) or 13d-2(b) or (c), check whether the person filing is a:**

Not applicable

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SCHEDULE 13G

**Item 4. Ownership.**

- (a) Amount beneficially owned: 117,475 shares
- (b) Percent of class: 3.5%
- (c) Number of shares as to which the person has:
  - (i) Sole power to vote or to direct the vote: 0 shares
  - (ii) Shared power to vote or to direct the vote: 117,475 shares
  - (iii) Sole power to dispose or to direct the disposition of: 0 shares
  - (iv) Shared power to dispose or to direct the disposition of: 117,475shares

**Item 5. Ownership of Five Percent or Less of a Class**

If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than five percent of the class of securities, check the following [  ].

**Item 6. Ownership of More Than Five Percent on Behalf of Another Person.**

Not Applicable.

**Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent Holding Company**

Not Applicable.

**Item 8. Identification and Classification of Members of the Group**

Not Applicable.

**Item 9. Notice of Dissolution of Group**

Not Applicable.

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