

KOHLS CORPORATION  
Form SC 13G/A  
February 03, 2003

**UNITED STATES**  
**SECURITIES AND EXCHANGE COMMISSION**  
**WASHINGTON, D.C. 20549**

**SCHEDULE 13G**

**Under the Securities Exchange Act of 1934**

**(Amendment No. 8)**

**Kohl's Corporation**

**(Name of Issuer)**

**Common Stock**

**(Title of Class of Securities)**

**500255 10 4**

**(CUSIP Number)**

**December 31, 2002**

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(Date of Event which Requires Filing of this Statement)

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

Rule 13d-1(b)

Rule 13d-1(c)

Rule 13d-1(d)

\* The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be filed for the purpose of Section 18 of the Securities Exchange Act of 1934 ( Act ) or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

1 NAME OF REPORTING PERSON  
S.S. or I.R.S. IDENTIFICATION NO. OF ABOVE PERSON

Peter M. Sommerhauser

SS# 507-50-7022

2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP \* (a)

(b)

[X]

3 SEC USE ONLY

4 CITIZENSHIP OR PLACE OF ORGANIZATION

United States

5 SOLE VOTING POWER

NUMBER OF 29,945,660

SHARES  
BENEFICIALLY

6 SHARED VOTING POWER

OWNED

BY 2,310,041

EACH  
REPORTING

7 SOLE DISPOSITIVE POWER

PERSON

WITH 24,534,608

8 SHARED DISPOSITIVE POWER

2,310,041

9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

32,255,701

10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN  
SHARES \*

[ X ]

11 PERCENT OF CLASS REPRESENTED BY AMOUNT  
IN ROW 9

9.6%

12

TYPE IN REPORTING PERSON \*

IN

Item 1(a).

Name of Issuer:

Kohl's Corporation

Item 1(b).

Address of Issuer's Principal Executive Offices:

N56 W17000 Ridgewood Drive

Menomonee Falls, WI 53051

Item 2(a)

Name of Person Filing:

Peter M. Sommerhauser

Item 2(b)

Address of Principal Business Office or, if None, Residence:

780 N. Water Street

Milwaukee, WI 53202

Item 2(c)

Citizenship:

United States

Item 2(d)

Title of Class of Securities:

Common Stock, \$.01 par value per share.

Item 2(e)

CUSIP Number:

500255 10 4

Item 3.

If this statement is filed pursuant to Rule 13d-1(b) or 13d-2(b) or (c), check whether the person filing is a:

(a)

Broker or Dealer registered under Section 15 of the Securities Exchange Act of 1934 (the Act).

(b)

Bank as defined in Section 3(a)(6) of the Act.

(c)

Insurance Company as defined in Section 3(a)(19) of the Act.

(d)

Investment Company registered under Section 8 of the Investment Company Act of 1940.

(e)

An investment adviser in accordance with Section 240.13(d)-1(b)(1)(ii)(E);

(f)

An employee benefit plan or endowment fund in accordance with Section 240.13d-1(b)(ii)(F);

(g)

A parent holding company or control person in accordance with Section 240.13d-1(b)(ii)(G);

(h)

A savings association as defined in Section 3(b) of the Federal Deposit Insurance Act (12 U.S.C. 1813);

(i)

A church plan that is excluded from the definition of an investment company under Section 3(c)(14) of the Investment Company Act of 1940;

(j)

Group, in accordance with Section 240.13d-1(b)(1)(ii)(J).

Item 4.

Ownership

(a)

Amount Beneficially Owned:

32,255,701, including options to acquire 18,000 shares which are exercisable within 60 days of December 31, 2002.

(b)

Percent of Class:

9.6%

(c)

Number of shares to which such person has:

(i)

sole power to vote or to direct the vote:

29,945,660, including options to acquire 18,000 shares which are exercisable within 60 days of December 31, 2002.

(ii)

shared power to vote or to direct the vote:

2,310,041

(iii)

sole power to dispose or to direct the disposition of:

24,534,608, including options to acquire 18,000 shares which are exercisable within 60 days of December 31, 2002.

(iv)

shared power to dispose or to direct the disposition of:

2,310,041

Item 5.

Ownership of Five Percent or Less of a Class.

Not Applicable

Item 6.

Ownership of More than Five Percent on Behalf of Another Person.

Not Applicable

Item 7.

Identification and Classification of the Subsidiary which Acquired the Security Being Reported on by the Parent Holding Company.

Not Applicable

Item 8.

Identification and Classification of Members of the Group.

Not Applicable

Item 9.

Notice of Dissolution of Group.



Not Applicable

Item 10.

Certification.

Not Applicable

Signature

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

January 24, 2003

/s/ Peter M. Sommerhauser

Peter M. Sommerhauser